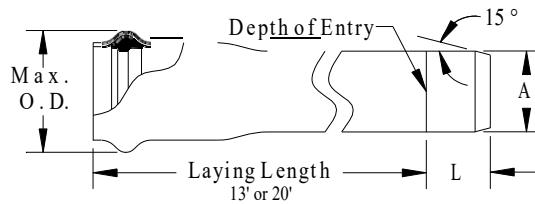


PVC SEWER PIPE

Scope: This submittal designates the general requirements for **Unplasticized Polyvinyl Chloride (PVC) Plastic PSM Sewer Pipe from compound with a cell classification 12454, as defined in ASTM Standard D-1784.**

Pipe: Pipe in trade size diameter of 4” through 15” shall meet the requirements of the latest ASTM D-3034 Standard. Pipe in trade sizes diameter of 18” and above shall meet the requirements of the latest ASTM Standard F-679. The above pipe shall conform to the requirements of CSA B-182.2. If integral gasketed bell ends are provided on the pipe, the pipe joint must meet the requirements of ASTM Standard D-3212, and the sealing gasket must conform to the requirements of ASTM Standard F-477 for sizes 4”-15”. The D-3034 normal pipe length will be 13’+/-1” laying length, (BNQ: 13’1½” min.) with other lengths available upon request. Pipe in trade size diameters of 4 and 6 inch are available with solvent-weld bells.

Fittings: Fittings shall conform to ASTM D-3034 & F-679 & CSA B-182.2.



Pipe Dimensions

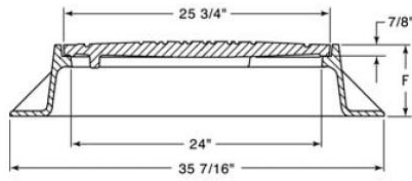
ASTM D-3034			Minimum Wall Thickness					"L" Dimension Reference
Nominal Size	Metric (m.m)	Average O.D.	SDR-41	SDR-35	SDR-26	SDR-23.5	Max. Bell OD	Max.
4"	100	4.215	----	0.120	0.162	0.178	5.050	3.500
6"	150	6.275	0.153	0.180	0.241	0.265	7.305	4.375
8"	200	8.400	0.205	0.240	0.323	----	9.605	4.375
10"	250	10.500	0.256	0.300	0.404	----	12.030	6.125
12"	300	12.500	0.305	0.360	0.481	----	14.100	6.000
15"	375	15.300	0.375	0.437	0.588	----	17.200	6.375
Min. Pipe Stiffness @ 5% Deflection			28 psi	46 psi	115 psi	153 psi		
ASTM F-679			*T-1 Min. (SDR-35)	*T-1 Min. (SDR-26)	**T-2 Min (SDR-35)			
18"	450	18.701	0.536	0.719	0.499	20.690	9.125	
21"	500	22.047	0.632	0.847	0.588	24.260	10.125	
24"	600	24.803	0.711	0.953	0.661	27.290	11.125	
Min. Pipe Stiffness @ 5% Deflection			46 psi	115 psi	46 psi			

*T-1 Is for material with a minimum cell classification of 12454B (400,000 psi min. modulus).
 **T-2 Is for material with a minimum cell classification of 12364C (500,000 psi min. modulus).
 This information is for reference only.

R-1733 Series
Manhole Frame, Vented Lid

Heavy Duty

Specify solid lid with two lift holes, if required.



Catalog No.	F	Grate Alt.
R-1733	7"	R-2573
R-1733-1	4"	R-2573-1
R-1733-A	8"	R-2573-A
R-1733-B	9"	R-2573-B
R-1733-C	10"	R-2573-C

